

Close

Wiki

Print

Email



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3916-041
Job Sheet 170237



Part No: D3916-041

Job Qty: 10 ea

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 11/17/17

Created By: Daniel Labonte

Type: Stock

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead-Time	
90	Start up Operation	10 Ea		11/16/17	0.00	0.00	Start Up Large Fab-5		D.M.L. 18-1-30
100	Large Fab	10 pcs		11/17/17	0.00	4.90	Large Fab 8		D.M.L. 18-1-30
105	QC	10 pcs		11/17/17	0.00	0.00	QC6		38
107	Large Fab	10 pcs		11/17/17	0.00	0.00	Large Fab 1		18/02/07
110	QC	10 pcs		11/17/17	0.00	0.00	QC5		18-02-07
120	QC	10 pcs		11/17/17	0.00	0.00	QC10		18-02-07
130	Packaging	10 pcs		11/17/17	0.00	0.00	Packaging3 Large Fab		D.M.L. 18-2-7
140	QC21-SA	10 Ea		11/17/17	0.00	0.00	QC21		DAS

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use 100 for other
Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg
D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
107 - 1- weld bushing as per dwg D3916 2- grind welds flush
130 - LOCATION: WA004

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3759-1	70	78	0	0
	M304TS0.750W.0495031853	42	335	0	0

Part Specifications

Specifications could not be found.

Plex 1/12/18 8:31 AM dart.labonte.daniel

Master Unit 000243



Job No 170237

DART
AEROSPACE
S036892

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com



Rib Assembly

PART NO: D3916-041

Original Serial #: S036892

Revision:

Operation: Start up Operation 01/30/18

Change No:

Job No: 170237